LETTERS TO THE EDITORS

A Comment on Oxygen Mobility During Catalytic Oxidation

Recently, Keulks (1) and Wragg, Ashmore and Hockey (2) found a large mobility for the bulk oxygen of a Bi-Mo-O catalyst during the oxidation of propylene. Although no exchange of gaseous oxygen with this mixed oxide was observed at the temperature of catalytic oxidation, the products of the oxidation of propylene with highly enriched ¹⁸O oxygen contained a very small fraction of ¹⁸O atoms. The authors agreed in conclusion that not only oxide ions in the surface layer participate in the reaction but also oxide ions in deep subsurface layers. The gaseous oxygen once adsorbed undergoes a very rapid diffusion into the bulk.

We tried to make the same experiments for the oxidation of methanol with ${}^{18}O_2$ on a mixed oxide of the type Fe-Mo-O and on pure MoO₃, where the participation of lattice oxygen is commonly supposed [e.g., (3, 4)]. Both oxides exchange their bulk oxygen with ${}^{18}O_2$ gas at temperatures above 500°C (5, 6). The temperature of catalytic oxidation of methanol to formaldehyde was found to be 100-300°C on the Fe-Mo-O catalyst and 300-450°C on MoO₃ (7).

In agreement with the results of Keulks (1) and of Wragg, Ashmore and Hockey (2) we found no change of the isotopic composition of gaseous 60 atom % ¹⁸O oxygen during the oxidation of methanol on MoO₃ at 440°C and on the Fe-Mo-O catalyst at 200°C. In our experimental conditions allowing the determination of an enrichment of at least 5% of ¹⁸O in formal-dehyde, no such enrichment was observed, but a fraction of H₂¹⁸O appeared. This H₂¹⁸O amount was higher for MoO₃ at

440°C than for Fe-Mo-O at 200°C, corresponding to several surface layers of oxygen in the first oxide and more in the second one.

Owing to the observed ¹⁸O enrichment of water we examined in more detail the exchange of H₂¹⁸O with MoO₃ and the Fe-Mo-O catalyst. One gram of sample [described in (7) was previously heated in a vacuum of 10⁻⁵ Torr to 450°C and then kept at 10 Torr of oxygen ¹⁶O₂ at 450°C overnight. Oxygen was pumped off at room temperature. The exchange of 3.2 Torr 70% $H_2^{18}O$ in a volume of 750 cm³ was measured directly with a mass-spectrometer (8). The results are shown in Fig. 1. In 100 min the following percentages were observed of exchange of the whole of the oxygen in the oxide samples used: for MoO_3 at 440°C, 0.4%; for Fe-Mo-O at 20°C, 0.8%; and for Fe-Mo-O at 200°C, 3%. When the temperature during the exchange on Fe-Mo-O was increased from 20 to 420°C, the amount of bulk oxygen exchanged increased after 40 min to almost 10%. The surface area of Fe-Mo-O was about three times larger than that of MoO_3 (6.9 and 2.6 m²/g, respectively). There is a large difference in temperature and amount of lattice oxygen exchanged with H₂¹⁸O for MoO₃ and Fe-Mo-O in contrast to the exchange of ${}^{18}O_2$ gas, where no such differences between MoO₃ and Fe-Mo-O were observed.* The exchange with $H_2^{18}O$ proceeds quickly at the temperature of catalytic oxidation on

* The rapid exchange of $H_2^{18}O$ in comparison with ¹⁸O gas has been known from the first papers dealing with ¹⁸O exchange (9).

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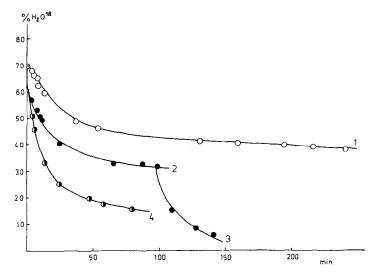


FIG. 1. H₂¹⁸O vapor exchange with MoO₃ and Fe-Mo-O catalyst as a function of time: (1) MoO₃ at 440°C; (2) Fe-Mo-O catalyst at 20°C; (3) Fe-Mo-O catalyst continued at 420°C; (4) Fe-Mo-O catalyst at 200°C.

Fe-Mo-O catalyst. Therefore the mobility of oxygen ions during the catalytic oxidation of methanol on Fe-Mo-O might be explained by the rapid exchange of H_2O released. Also the difference of the temperature of catalytic oxidation on MoO_3 and Fe-Mo-O catalyst might be connected with the different ability of H_2O exchange with these oxides.

We followed also the exchange of $H_2^{18}O$ with an industrial Bi-Mo-O catalyst for the selective oxidation of propylene to acrolein. The exchange was found to proceed at room temperature, too, being very rapid at 200°C. For this reason it is possible to explain the results of Keulks (1)and of Wragg, Ashmore and Hockey (2) not only by the large mobility of bulk oxygen during the catalytic oxidation, but also by a rapid exchange of bulk oxygen with H₂¹⁸O released. If the amount of ¹⁸O during the oxidation were the same in water and carbon oxidation products, the possibility of oxidation of carbon species via water could not be excluded.

More detailed results will be published elsewhere.

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